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Create the ideal modern aesthetic by combining stainless steel cable and rich oak. The expansive views allowed for by cable make it ideal for balconies as well as staircases.
Stainless Steel
Cable Railing

Outside to Outside
Level/Balcony
HFC18.262T-S

Outside to Outside
Angle/Rake
HFC18.262T-A

Outside to Inside
Level/Balcony
HFC18.601T

Inside to Inside
Level/Balcony
HFC18.300

Inside to Inside
Angle/Rake
HFC18.500

Level/Balcony
or
Angle/Rake

Outside to Outside
HFC18.102
NEW UNIVERSAL BUDGET KIT
(Wood or Metal Posts)

Post to Post
Optional Square Cap
Round Bar Bracket
Outside to Outside Level/Balcony

HFC18.262T-S-5 (5ft)
HFC18.262T-S-10 (10ft)
HFC18.262T-S-15 (15ft)
HFC18.262T-S-20 (20ft)
HFC18.262T-S-25 (25ft)

Outside to Outside Angle/Rake

HFC18.262T-A-5 (5ft)
HFC18.262T-A-10 (10ft)
HFC18.262T-A-15 (15ft)
HFC18.262T-A-20 (20ft)
HFC18.262T-A-25 (25ft)

Outside to Inside Level/Balcony

HFC18.601T-A-5 (5ft)
HFC18.601T-A-10 (10ft)
HFC18.601T-A-15 (15ft)
HFC18.601T-A-20 (20ft)
HFC18.601T-A-25 (25ft)

NEW UNIVERSAL BUDGET KIT
(Wood or Metal Posts)
Outside to Outside Level/Balcony or Angle/Rake

HFC18.300-5 (5ft)
HFC18.300-10 (10ft)
HFC18.300-15 (15ft)
HFC18.300-20 (20ft)
HFC18.300-25 (25ft)

HFC18.500-5 (5ft)
HFC18.500-10 (10ft)
HFC18.500-15 (15ft)
HFC18.500-20 (20ft)
HFC18.500-25 (25ft)

HFC18.102-5 (5ft)
HFC18.102-10 (10ft)
HFC18.102-15 (15ft)
HFC18.102-20 (20ft)
HFC18.102-25 (25ft)

All components are made from 316 Stainless Steel for marine grade corrosion resistance.

Additional lengths and bulk cable available by special order.
Finishes & Patinas

RAW IRON (RAW)
This is raw (unfinished) iron that needs to be painted or powder coated.

SATIN BLACK (STB)

ASH GREY (AG)

SILVER VEIN (SP)

COPPER VEIN (CV)

OIL RUBBED BRONZE (ORB)

House of Forgings provides an unsurpassed selection of designs in the highest quality powdercoated finishes available. Our hand applied patinas enhance the lines and hammered detail of each unique piece. As interior design trends move forward, count on us to carry the latest styles & finishes.
OIL RUBBED COPPER (ORC)

ANTIQUE NICKEL (AN)

VINTAGE BRASS (VB)

SATIN CLEAR (SC)
This is a clear finish over R.W/unfinished iron. Variations in surface color may occur.

DORADO GOLD (GD)

STAINLESS STEEL

THESE FINISHES HAVE BEEN PROFESSIONALLY PHOTOGRAPHED WITH THE HIGHEST INTEGRITY. OUR GOAL IS TO PRODUCE THE MOST REALISTIC MATCH TO THE ACTUAL FINISHES, HOWEVER SOME SLIGHT VARIANCES MAY OCCUR.

All images are the sole property of House of Forgings, LLC. and cannot be copied or reproduced without written permission.
Satin Black  HFSTB5.1.1  Powder Coated Tubular Round Bar 5/8" Dia. x 8'

Oil Rubbed Bronze  HFORB5.1.1  Powder Coated Tubular Round Bar 5/8" Dia. x 8'

Ash Grey  HFAG5.1.1  Powder Coated Tubular Round Bar 5/8" Dia. x 8'

Stainless Steel  HFS55.1.1  304 Grade Stainless Steel Round Bar 5/8" Dia. x 8'

Now available exclusively from House of Forgings, powder coated and stainless steel tubular round bars. These sleek 5/8” bars are available in a convenient 8’ length, ideal for installation and affordable shipping. Mix and match them with our exclusive components for a look that is completely custom and uniquely you.
Design 1
Handrail: RO-6084
Newels: RO-4000 w/cap
       RO-4000-SP
Bars: HFSTB5.1.1

Design 2
Handrail: RO-6084
Newels: RO-4191
       RO-4000-SP
Balusters: RO-4923-41
Bars: HFAG5.1.1

Design 3
Handrail: RO-6084
Newels: RO-4000
Bars: HFAG5.1.1

Design 4
Handrail: RO-6084
Newels: RO-4000 w/cap
       HFAG16.5.11-T
Balusters: RO-4923-41
Bars: HFAG5.1.1

Design 5
Handrail: RO-6084
Newels: RO-4592-PLAIN
       RO-4592-SP
Balusters: RO-4923-41
Bars: HFSTB5.1.1

Design 6
Handrail: RO-6084
Subrail: RO-6002
Stringer: RO-6002
Newels: RO-4191
Balusters: RO-4923-41
Bars: HFORB5.1.1

For more design options please visit www.houseofforgings.net
HORIZONTAL RAILING

ACCESSORIES

Wall Mount Handrail Bracket
HF17.4002
HT.: 2-1/2"
Base = 1-1/2" x 2"
Extends 3-1/4" off wall
ADJUSTABLE

Newel Mount Handrail Bracket
HF17.4001
HT.: 1-3/4"
Base = 1-1/2" sq.
ADJUSTABLE

ROUND NEWEL
- HF 16.5.8
  Ends: 1-3/16" Rd.
  Height: 48" Wt.: 19 lbs.
  SOLID
- HF 16.5.11
  Ends: 1-3/16" Rd.
  Height: 48" Wt.: 19 lbs.
  SOLID
- HF 16.5.11-T
  Ends: 1-3/16" Sq.
  Height: 48" Wt.: 4.8 lbs.
  TUBULAR
- HF 16.8.1
  Ends: 5/8" Rd.
  Height: 44" Wt.: 2 lbs.
  TUBULAR

SQUARE NEWEL
- HF17.1.2-T
  Ends: 1-3/16" Rd.
  Height: 47" Wt.: 5.2 lbs.
  TUBULAR
- HF 16.5.8-T
  Ends: 1-3/16" Sq.
  Height: 48" Wt.: 4.8 lbs.
  TUBULAR

BALUSTER
(Newels or bars can be cut to length for handrail brackets)

SQUARE CAP-4000
- 3-1/4" Square
- 3/4" x 1" dowel

4000
- HT.: 5.4"
- W = 3-1/4"
- SOLID

4000-SP
- HT.: 4.5"
- W = 2"
- SOLID

4923-41
- HT.: 41"
- W = 1-3/4"
- SOLID

Contemporary Box Newel
- 4191
  HT.: 56"
  W = 3-1/4"
  SOLID

Contemporary Stabilizer Newel
- 4191-SP
  HT.: 43"
  W = 3"
  SOLID

Plain Newel
- 4592-PLAIN
  HT.: 56"
  W = 3-1/2"
  SOLID

Stabilizer Newel
- 4592-SP
  HT.: 43"
  W = 3"

6084
- Modern Hand Rail
- HT.: 1-3/4"
- W: 2-5/8"

6002
- Modern Hand Rail
- HT.: 1-5/8"
- W: 2-3/4"

6084
- 2-5/8"
- 1-3/4"
- no fittings available

6002
- 2-3/4"
- 1-5/8"
- no fittings available
Inspired by old world English design, Wentworth Collection is an ode to an era of simple craftsmanship and metalsmithing. Hand forged design available in our most popular finishes & patinas.
Oil Rubbed Bronze (shown)
Satin Black (shown)
Satin Clear (shown)
## Wentworth

**Round Hand Forged**

<table>
<thead>
<tr>
<th>Accessories</th>
<th>Finish Options</th>
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<tbody>
<tr>
<td>Round level base shoes</td>
<td>SATIN BLACK (STB)</td>
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<td>Round angled base shoes</td>
<td>OIL RUBBED BRONZE (ORB)</td>
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<tr>
<td>Square level base shoes</td>
<td>SATIN CLEAR (SC)</td>
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<td>Square angled base shoes</td>
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<td>Round newel mounting kit</td>
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<td>Square newel mounting kit</td>
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**Hand forged product, variance in specifications may occur.**

For photos and full accessory details see pages 56-57.

### Newel Options

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<tr>
<th>Newel</th>
<th>Ends</th>
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<td>5/8” Rd.</td>
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<td>3.6 lbs</td>
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<tr>
<td>HF 3.1.1</td>
<td>5/8” Rd.</td>
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<td>3.6 lbs</td>
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<tr>
<td></td>
<td>1” Sq.</td>
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<td>1” Sq.</td>
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</table>
Our Aalto collection is a compliment to the modern design aesthetic. Adorn any space with the clean lines and open detail of these modern balusters and panels.
### Finishes & Patinas

**Satin Black** (STB)  **Silver Vein** (SP)  **Copper Vein** (CV)  **Ash Grey** (AG)  **Dorado Gold** (GD)

<table>
<thead>
<tr>
<th>NEWELS</th>
<th>BALLSTERS</th>
<th>BARSTERS</th>
<th>STB</th>
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**ACCESSORIES**

- Level base shoes: HF16.3.1, HF16.3.19
- Level base collars: HF16.3.4, HF16.3.5,
- Angled base shoes: HF16.3.2, HF16.3.30
- Newel mounting kit: HF16.2.3


For photos and full accessory details see pages 56-57

---

Satin Black (shown)
Rake panels fit all angles up to 40 degrees
The craftsmanship in these hand-forged balusters exude character and beauty nearly impossible to duplicate. Our Tuscan series is available in both round forged and square hammered profiles. Bring the rustic charm of old world Italy into your home with this unique series.
## Finishes & Patinas

<table>
<thead>
<tr>
<th>Finish</th>
<th>Raw Iron (RAW)</th>
<th>Satin Black (STB)</th>
<th>Copper Vein (CV)</th>
<th>Oil Rubbed Bronze (ORB)</th>
<th>Satin Clear (SC)</th>
<th>Vintage Brass (VB)</th>
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### Accessories
- Level base shoes
- Level base collars
- Angled base shoes
- Adjustable level base shoes
- Adjustable angled base shoes
- Newel mounting kit

For photos and full accessory details see pages 52-53.
### TUSCAN SQUARE HAND HAMMERED

**Finishes & Patinas**

- RAW IRON (RAW)
- SATIN BLACK (STB)
- COPPER VEIN (CV)
- OIL RUBBED BRONZE (ORB)
- SATIN CLEAR (SC)
- VINTAGE BRASS (VB)

| NEWELS    | HF1.1.10 | HF1.1.11 | HF1.1.14 | HF1.1.15 | HF1.1.15-T | BALUSTERS | HF2.9.12 | HF2.9.13 | HF2.9.3 | HF2.9.4 | HF2.9.7 | HF2.9.8 | HF2.9.9 | HF2.9.10 | HF2.9.11 | HF2.9.12-T | HF2.9.13-T | HF2.9.20 | HF2.9.20-T | HF2.9.28 | HF2.9.28-T | HF2.9.29 | HF2.9.29-T | HF2.9.36 | HF2.9.36-T | HF2.9.37 | HF2.9.37-T |
|-----------|----------|----------|----------|----------|------------|-----------|----------|----------|--------|--------|--------|--------|--------|--------|----------|----------|----------|--------|----------|--------|----------|--------|----------|--------|----------|
| RAW       | ✓        | ✓        | ✓        | ✓        | ✓          | ✓         | ✓        | ✓        | ✓      | ✓      | ✓      | ✓      | ✓      | ✓      | ✓        | ✓        | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        |
| STB       | ✓        | ✓        | ✓        | ✓        | ✓          | ✓         | ✓        | ✓        | ✓      | ✓      | ✓      | ✓      | ✓      | ✓      | ✓        | ✓        | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        |
| CV        | ✓        | ✓        | ✓        | ✓        | ✓          | ✓         | ✓        | ✓        | ✓      | ✓      | ✓      | ✓      | ✓      | ✓      | ✓        | ✓        | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        |
| ORB       | ✓        | ✓        | ✓        | ✓        | ✓          | ✓         | ✓        | ✓        | ✓      | ✓      | ✓      | ✓      | ✓      | ✓      | ✓        | ✓        | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        |
| SC        | ✓        | ✓        | ✓        | ✓        | ✓          | ✓         | ✓        | ✓        | ✓      | ✓      | ✓      | ✓      | ✓      | ✓      | ✓        | ✓        | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        |
| VB        | ✓        | ✓        | ✓        | ✓        | ✓          | ✓         | ✓        | ✓        | ✓      | ✓      | ✓      | ✓      | ✓      | ✓      | ✓        | ✓        | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        | ✓      | ✓        |

### ACCESSORIES

- Level base shoes
- Level base collars
- Angled base shoes
- Adjustable level base shoes
- Adjustable angled base shoes
- Newel mounting kit

**HF16.3.25**
**HF16.3.41, HF16.3.42**
**HF16.3.28**
**HF16.3.44, HF16.3.46**
**HF16.3.45, HF16.3.47**
**HF16.3.31**

Photos: C.
Photos: D. H.
Photos: G.
Photos: R.
Photos: S.
Photos: T.

For photos and full accessory details see pages 56-57.

---

**NEWELS**

- **HF 1.1.10**
  - Ends: 1" Sq.
  - Tapered
  - Height: 47-1/4"
  - Wt. 18 lbs.

- **HF 1.1.11**
  - Ends: 1" Sq.
  - Tapered
  - Height: 47-1/4"
  - Wt. 18 lbs.

- **HF 1.1.14**
  - Ends: 1" Sq.
  - Height: 47-1/4"
  - Wt. 18 lbs.
  - SOLID

- **HF 1.1.14-T**
  - Ends: 1" Sq.
  - Height: 47-1/4"
  - Wt. 2.30 lbs.
  - TUBULAR

- **HF 1.1.15**
  - Ends: 1" Sq.
  - Height: 47-1/4"
  - Wt. 18 lbs.

- **HF 1.1.15-T**
  - Ends: 1" Sq.
  - Height: 47-1/4"
  - Wt. 5.30 lbs.
  - TUBULAR

- **HF 2.9.12**
  - Ends: 9/16" Sq.
  - Tapered
  - Height: 44"
  - Wt. 3.8 lbs.

- **HF 2.9.11**
  - Ends: 9/16" Sq.
  - Height: 44"
  - Wt. 5 lbs.

- **HF 2.9.13**
  - Ends: 9/16" Sq.
  - Tapered
  - Height: 44"
  - Wt. 5.5 lbs.
House of Forgings is pleased to feature our Orleans Series balusters which is a tribute to the renowned culture, customs and architecture of the great city of New Orleans. These exclusive designs are available with single or double elements and finished in Oil Rubbed Bronze and Vintage Brass patinas.
ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Newel mounting kit

HF 1.1.14
Ends: 1" Sq.
Height: 47"
Wt. 18 lbs.

HF 2.9.20
Ends: 9/16" Sq.
Height: 44"
Wt. 3 lbs.

HF 2.9.23
Ends: 9/16" Sq.
Height: 44"
Wt. 3.5 lbs.

HF 2.9.24
Ends: 9/16" Sq.
Height: 44"
Wt. 3.9 lbs.

For photos and full accessory details see pages 56-57
Drawing inspiration from the great Roman columns, the Monte Carlo series stands alone in style and elegance. The robust designs complement the prominence of even the grandest estates. The intricately cast components are highlighted by the Oil Rubbed Bronze patina.
MONTE CARLO
ROUND

FINISHES & PATINAS

SATIN BLACK (STB)

OIL RUBBED BRONZE (ORB)

NEWEL

HF 18.1.1-T
Ends: 1-3/16” Rd.
Height: 48”
Wt. 18.55 lbs.
TUBULAR

*Middle section is hollow cast iron, ends are hollow cast steel

HF 18.2.1-T
Ends: 5/8” Rd.
Height: 44”
Wt. 1.75 lbs.
TUBULAR

*Middle section is hollow cast aluminum, ends are hollow cast steel

ACCESSORIES
Level base shoes
Angled base shoes
Newel mounting kit

HF16.3.50
HF16.3.51
HF16.3.14

Photos: L.
Photos: M.
Photos: U.

For photos and full accessory details see pages 56-57

29
A House of Forgings exclusive, the Endercor® balustrade system has been featured by some of the top homebuilders in the nation. For the discerning client who wants to stand apart, these balusters are truly unique in form and function.

Additional U.S. and Canadian patents pending.
ENDECOR®

Finishes & Patinas

<table>
<thead>
<tr>
<th>Finish</th>
<th>Image</th>
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<tr>
<td>SATIN BLACK (STB)</td>
<td><img src="image" alt="Satin Black" /></td>
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<tr>
<td>OIL RUBBED BRONZE (ORB)</td>
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<td>VINTAGE BRASS (VB)</td>
<td><img src="image" alt="Vintage Brass" /></td>
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**HF16.7.1**

Ends: 9/16” Rd.
Height: 44”
Wt. 3.8 lbs.

US D708,356 S
BALUSTER END PIECE

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**HF16.7.2**

Ends: 9/16” Rd.
Height: 44”
Wt. 3.8 lbs.

US D708,355 S
BALUSTER END PIECE

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**HF16.7.3**

Ends: 9/16” Rd.
Height: 44”
Wt. 3.8 lbs.

US D672,064 S
BALUSTER END PIECE

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Additional U.S and Canadian patents pending.
The designer series offers an upgraded look at an affordable price for homebuilders and homeowners alike. These hollow balusters are offered in square or round and compliment a wide range of architectural styles.
ACCESSORIES

Level base shoes
Angled base shoes

HF16.3.35, HF16.3.38
HF16.3.36, HF16.3.39

Photos: J. C.
Photos: N. G.

For photos and full accessory details see pages 56-57
Stainless steel is a mainstay in the modern and contemporary home decor market. The simple, honest lines of this profile is the perfect compliment to your urban dwelling. Now, offered in a more affordable tubular style for the budget savvy buyer.
ACCESSORIES

Level base collar
Newel mounting kit

HF17.11.22
HF17.2.3

Photos: L.
Photos: V.

For photos and full accessory details see pages 56-57
Our Santa Fe collection of edge hammered balusters are reminiscent of the old world Spanish architecture found in rustic Mexican villas. The bold, distinct hammering is the key to turning your home into an impressive estate.
SANTA FE
SQUARE EDGE HAMMERED

Finishes & Patinas

SATIN BLACK
(STB)

HF 16.3.8
Ends: 9/16" Sq.
Height: 44"
Wt: 3.7 lbs.

HF 16.1.26
Ends: 9/16" Sq.
Height: 44"
Wt: 4 lbs.

HF 16.1.27
Ends: 9/16" Sq.
Height: 44"
Wt: 4.5 lbs.

HF 16.1.15
Ends: 9/16" Sq.
Height: 44"
Wt: 3 lbs.

HF 16.1.22
Ends: 9/16" Sq.
Height: 44"
Wt: 3.6 lbs.

ACCESSORIES

- Level base shoes
- Angled base shoes
- Adjustable level base shoes
- Adjustable angled base shoes

HF16.3.3
Photos: A.

HF16.3.17
Photos: E.

HF16.3.44, HF16.3.46
Photos: R.

HF16.3.45, HF16.3.47
Photos: S.

For photos and full accessory details see pages 56-57
The inspiration for our Gothic series was the timeless ironwork featured in many European castles and estates. These prominent designs will complement old world hardware and fixtures found throughout many homes today.
GOTHIC
SQUARE FACE HAMMERED

Finishes & Patinas

RAW IRON (RAW)
SATIN BLACK (STB)
COPPER VEIN (CV)
OIL RUBBED BRONZE (ORB)
OIL RUBBED COPPER (ORC)

NEWEL

HF 16.5.6
Ends: 1-3/16" Sq.
Height: 48" 
Wt: 22 lbs.

HF 16.1.7
Ends: 9/16" Sq.
Height: 44" 
Wt: 4 lbs.

HF 16.5.2
Ends: 9/16" Sq.
Height: 44" 
Wt: 3.5 lbs.

HF 16.1.8
Ends: 9/16" Sq.
Height: 44" 
Wt: 3.8 lbs.

HF 16.1.9
Ends: 9/16" Sq.
Height: 44" 
Wt: 4.5 lbs.

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Newel mounting kit

HF16.3.3, HF16.3.20, HF16.3.25
HF16.3.41, HF16.3.42
HF16.3.17, HF16.3.28
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.2.3

Photos: A. A. C.
Photos: D. H.
Photos: E. G.
Photos: R.
Photos: S.
Photos: T.

For photos and full accessory details see pages 56-57
The style of this collection provides a sleek appearance that strikes a perfect balance between traditional and contemporary.
## Finishes & Patinas

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### NEWELS

- **HF 16.5.10**: Ends: 1-3/16” Rd. Height: 48” Wt: 19 lbs.
- **HF 16.5.11**: Ends: 1-3/16” Rd. Height: 48” Wt: 19 lbs.
- **HF 16.5.11-T**: Ends: 1-3/16” Rd. Height: 48” Wt: 19 lbs.
- **HF 16.2.2**: Ends: 9/16” Rd. Height: 44” Wt: 2.7 lbs.
- **HF 16.1.17**: Ends: 9/16” Rd. Height: 44” Wt: 3 lbs.
- **HF 16.1.18**: Ends: 9/16” Rd. Height: 44” Wt: 4 lbs.
- **HF 16.1.19**: Ends: 9/16” Rd. Height: 44” Wt: 5 lbs.

### NEWEL

- Height: 54”
ACCESSORIES

- Level base shoes
- Level base collars
- Angled base shoes
- Adjustable level base shoes
- Adjustable angled base shoes
- Level base shoe, fits 5/8"
- Angled base shoe, fits 5/8"
- Newel mounting kit

HF16.3.13, HF16.3.26, 16.3.50
HF16.3.40, HF16.3.43
HF16.3.16, HF16.3.27, 16.3.51
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.35
HF16.3.36
HF16.3.14, HF16.3.33

For photos and full accessory details see pages 56-57

Photos: I. J.
Photos: K. O.
Photos: M. N.
Photos: R.
Photos: S.
Photos: J.
Photos: N.
Photos: U.
The endless baluster combinations in this series offers a match for your individual taste and style. These balusters compliment our Scroll, Twist and Ribbon series.
# Versatile Square

## Finishes & Patinas

| Newels | HF16.5.8 | HF16.5.8-T | HF16.5.9 | HF16.5.9-T | HF16.2.1 | HF16.2.1-50 | HF16.1.34 | HF16.1.34-T | HF16.1.35 | HF16.1.35-T | HF16.1.45-T | HF16.1.45
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### Newel Specifications

- **HF 16.5.8**
  - Ends: 1-3/16" Sq.
  - Height: 48" Wt. 19 lbs. SOLID
  - HF 16.5.8-T
  - Ends: 1-3/16" Sq.
  - Height: 48" Wt. 4.8 lbs. TUBULAR

- **HF 16.5.9**
  - Ends: 1-3/16" Sq.
  - Height: 48" Wt. 20 lbs. TUBULAR
  - HF 16.5.9-T
  - Ends: 1-3/16" Sq.
  - Height: 48" Wt. 9.7 lbs. TUBULAR

- **HF 16.2.1**
  - Ends: 1/2" Sq.
  - Height: 44" Wt. 3 lbs. SOLID
- **HF 16.2.1-50**
  - Ends: 1/2" Sq.
  - Height: 50" Wt. 3.2 lbs. TUBULAR

- **HF 16.1.34**
  - Ends: 1/2" Sq.
  - Height: 44" Wt. 4 lbs. SOLID
- **HF 16.1.34-T**
  - Ends: 1/2" Sq.
  - Height: 44" Wt. 1.35 lbs. TUBULAR

- **HF 16.1.35**
  - Ends: 1/2" Sq.
  - Height: 44" Wt. 3.5 lbs. SOLID
- **HF 16.1.35-T**
  - Ends: 1/2" Sq.
  - Height: 44" Wt. 1.5 lbs. TUBULAR

- **HF 16.1.45**
  - Ends: 1/2" Sq.
  - Height: 44" Wt. 4 lbs. SOLID
- **HF 16.1.45-T**
  - Ends: 1/2" Sq.
  - Height: 44" Wt. 1.55 lbs. TUBULAR
ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Versatile style knuckle
Newel mounting kit

HF 16.3.1, HF 16.3.19, HF 16.3.29
HF 16.3.4, HF 16.3.5
HF 16.3.2, HF 16.3.30
HF 16.3.44, HF 16.3.46
HF 16.3.45, HF 16.3.47
HF 16.5.1
HF 16.2.3

Photos: A. A. C.
Photos: D. H.
Photos: E. C.
Photos: R.
Photos: S.
Photos: T.

For photos and full accessory details see pages 56-57.
The ribbon style twist in this series pairs nicely with balusters from the Scroll and Versatile series. The ribbon is accented nicely by the Oil Rubbed Bronze patina as well as the Copper Vein finish.
HF 16.1.10
Ends: 1/2” Sq
Height: 44”
Wt. 3.6 lbs.

HF 16.1.11
Ends: 1/2” Sq
Height: 44”
Wt. 4.1 lbs.

ACCESSORIES
Level base shoes
HF16.3.1, HF16.3.19, HF16.3.29
Photos: A. A. C.
Level base collars
HF16.3.4, HF16.3.5,
HF16.3.2, HF16.3.30
Photos: D. H.
Angled base shoes
HF16.3.44, HF16.3.46
Photos: E. G.
Adjustable level base shoes
HF16.3.45, HF16.3.47
Photos: R.
Adjustable angled base shoes
HF16.5.1
Photos: S.
Versatile style knuckle
HF16.2.3
Photos: F.
Newel mounting kit

For photos and full accessory details see pages 56-57.
This popular twist and basket design is a mainstay featured in many new homes. These balusters and newels are offered in an extensive range of finishes and patinas. They combine seamlessly with profiles from the Scroll and Versatile series.
Satin Black (shown)
Oil Rubbed Bronze (shown)
Antique Nickel (shown)
# Twist Square

## Finishes & Patinas

<table>
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<th>RAW IRON (RAW)</th>
<th>SATIN BLACK (STB)</th>
<th>SILVER VEIN (SP)</th>
<th>COPPER VEIN (CV)</th>
<th>OIL RUBBED BRONZE (ORB)</th>
<th>OIL RUBBED COPPER (ORC)</th>
<th>ANTIQUE NICKEL (AN)</th>
<th>ASH GREY (AG)</th>
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## Dimensions

- **HF 16.5.4**
  - Ends: 1 3/16" Sq.
  - Height: 48" Wt: 18 lbs.
  - SOLID
- **HF 16.5.4-T**
  - Ends: 1 3/16" Sq.
  - Height: 48" Wt: 5.5 lbs.
  - TUBULAR
- **HF 16.5.5**
  - Ends: 1 3/16" Sq.
  - Height: 48" Wt: 20 lbs.
  - SOLID
- **HF 16.5.5-T**
  - Ends: 1 3/16" Sq.
  - Height: 48" Wt: 7.6 lbs.
  - TUBULAR
- **HF 16.1.1**
  - Ends: 1/2" Sq.
  - Height: 44" Wt: 3 lbs.
  - SOLID
- **HF 16.1.1-T**
  - Ends: 1/2" Sq.
  - Height: 44" Wt: 1.2 lbs.
  - TUBULAR
- **HF 16.1.2**
  - Ends: 1/2" Sq.
  - Height: 44" Wt: 3 lbs.
  - SOLID
- **HF 16.1.2-T**
  - Ends: 1/2" Sq.
  - Height: 44" Wt: 1.15 lbs.
  - TUBULAR
- **HF 16.1.3**
  - Ends: 1/2" Sq.
  - Height: 44" Wt: 4 lbs.
  - SOLID
- **HF 16.1.3-T**
  - Ends: 1/2" Sq.
  - Height: 44" Wt: 1.95 lbs.
  - TUBULAR
- **HF 16.1.4**
  - Ends: 1/2" Sq.
  - Height: 44" Wt: 4 lbs.
  - SOLID
- **HF 16.1.4-T**
  - Ends: 1/2" Sq.
  - Height: 44" Wt: 1.95 lbs.
  - TUBULAR

---

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HF 16.1.21
Ends: 1/2" Sq.
Height: 44"
Wt: 3 lbs.
SOLID
HF 16.1.21-T
Ends: 1/2" Sq.
Height: 44"
Wt: 1.3 lbs.
TUBULAR

HF 16.1.16
Ends: 1/2" Sq.
Height: 44"
Wt: 4.5 lbs.

HF 16.2.4
Ends: 1/2" Sq.
Height: 40"
Wt: 3 lbs.

HF 16.2.5
Ends: 1/2" Sq.
Height: 40"
Wt: 3 lbs.

HF 16.2.6
Ends: 1/2" Sq.
Height: 40"
Wt: 3 lbs.

HF 16.1.41
Ends: 1/2" Sq.
Height: 44"
Wt: 7 lbs.

ACCESSORIES
Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Versatile style knuckle
Newel mounting kit

HF16.3.1, HF16.3.19, HF16.3.29
HF16.3.4, HF16.3.5,
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.5.1
HF16.2.3

Photos: A. A. C.
Photos: D. H.
Photos: E. G.
Photos: R.
Photos: S.
Photos: F.
Photos: T.

For photos and full accessory details see pages 56-57
### Accessory Specifications

<table>
<thead>
<tr>
<th>Photo</th>
<th>Part #</th>
<th>Description</th>
<th>RAW</th>
<th>STB</th>
<th>AG</th>
<th>SP</th>
<th>GV</th>
<th>ORB</th>
<th>ORC</th>
<th>AN</th>
<th>YB</th>
<th>SC</th>
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<td>A.</td>
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<td>Level base shoe, fits 1/2” square balusters, 1-5/16” square base, aluminum</td>
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<td>A.</td>
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<td>Level base shoe with set screw, fits 1/2” square balusters, 1-5/16” square base, aluminum</td>
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<td>E.</td>
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<td>Angled base shoe with set screw, fits 1/2” square balusters, 1-5/16” base, aluminum</td>
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<td>B.</td>
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<td>F.</td>
<td>HF165.1</td>
<td>Versatile style knob in with set screw, fits 1/2” square balusters, 1-7/16” square, aluminum</td>
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<td>C.</td>
<td>HF163.29</td>
<td>Oil Rubbed Bronze, level base shoe with set screw, fits 1/2” square balusters, 1-1/4” square base, cast iron</td>
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<td>Q.</td>
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<td>J.</td>
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<td>Adjustable Shoes/Colors have a flexible insert that allows them to be used with either square or round balusters ranging in size from 1/2” to 9/16”. Epoxy must be used to permanently secure.</td>
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<tr>
<td><strong>Newel Mounting Kits</strong></td>
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<tr>
<td>T.</td>
<td>HF163.23</td>
<td>Newel mounting kit with level base shoe, fits 1-3/16” square newels, 3-1/8” square base, cast iron</td>
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<tr>
<td>U.</td>
<td>HF163.31</td>
<td>Newel mounting kit with level base shoe, fits 1” square newels, 3-1/8” square base, cast iron</td>
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<tr>
<td>U.</td>
<td>HF163.14</td>
<td>Newel mounting kit with level base shoe, fits 1-3/16” round newels, 3-1/8” square base, cast iron</td>
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<td>U.</td>
<td>HF163.33</td>
<td>Newel mounting kit with level base shoe, fits 1” round newels, 3-1/8” square base, cast iron</td>
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<td>V.</td>
<td>HF172.3</td>
<td>Newel mounting kit with level base collar, fits 1-3/16” round stainless steel newels, 3-1/2” round base, stainless steel</td>
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<td><strong>Handrail Brackets</strong></td>
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<td>W.</td>
<td>HE3002</td>
<td>Handrail bracket, 1-1/4” x 2-3/8” mounting plate, extends out 3” from wall, aluminum</td>
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<td>Also available in Brushed Chrome HE3002, Polished Brass HP3002.</td>
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<td>X.</td>
<td>HE3003</td>
<td>Handrail bracket, 2-1/2” round mounting plate, extends out 3” from wall, aluminum</td>
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<tr>
<td>Also available in Chrome HE3003, Brushed Chrome HE3003, Nickel HNL3003.</td>
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ACCESSORY PROFILES
Forged Panels

House of Forgings is dedicated to providing superior products that meet the highest standards of architects, homebuilders and homeowners.

We are pleased to provide a full line of prefabricated ornamental iron components. These elegant products allow for the look and feel of a fully custom fabricated iron stair or railing system. In addition to cost savings, installation time is greatly reduced compared to traditional fabrication.
Rebecca panels paired with Monte Carlo balusters (shown)
All panels are stocked in primed black, powdercoating or faux painting is available by special order.
All panels are stocked in primed black, powdercoating or faux painting is available by special order.
All panels are stocked in primed black, powdercoating or faux painting is available by special order

TUSCANY

1/2" SQUARE IRON

Tuscan HTUA1 (shown)
TUSCANY

30° ANGLE
2 3/4" WOODEN HANDRAIL
30" BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)

WILL CLEAR
4" CODE

40° ANGLE
3" WOODEN HANDRAIL
30" BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)

WILL CLEAR
4" CODE

BALCONY
3" WOODEN HANDRAIL
33" BALUSTER SPACE

WILL CLEAR
4" CODE

All panels are stocked in primed black; powdercoating or faux painting is available by special order.
All panels are stocked in primed black; powdercoating or faux painting is available by special order.
Tuscany panels paired with Gothic balusters (shown)
All panels are stocked in primed black; powdercoating or faux painting is available by special order.
All panels are stocked in primed black; powder coating or faux painting is available by special order.
All panels are stocked in primed black, powdercoating or faux painting is available by special order.
MILANO

25° ANGLE
2-1/2" WOODEN HANDRAIL
30" BALUSTER SPACE
4" VERTICAL STRINGER
WILL CLEAR
4" CODE

35° ANGLE
2-1/2" WOODEN HANDRAIL
30" BALUSTER SPACE
4" VERTICAL STRINGER
WILL CLEAR
4" CODE

BALKONY
3" WOODEN HANDRAIL
35" BALUSTER SPACE
WILL CLEAR
4" CODE
All panels are stocked in primed black; powdercoating or faux painting is available by special order.
BORDEAUX

3/4" SQUARE TUBE

5/8" SQUARE IRON

Bordeaux HFBX.A1 (shown)
BORDEAUX

22° ANGLE
3" WOODEN HAND RAIL
30" BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)

WILL CLEAR 4" CODE

45° ANGLE
2-3/4" WOODEN HAND RAIL
30-1/4" BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)

WILL CLEAR 4" CODE

BALCONY
3" WOODEN HAND RAIL
35" BALUSTER SPACE
4" CLOSED STRINGER

WILL CLEAR 4" CODE

All panels are stocked in primed black. Powdercoating or faux painting is available by special order.
All panels are stocked in primed black, powdercoating or faux painting is available by special order.

BORDEAUX
REGENCY

1" SQUARE TUBE

3/8" X 1" FLAT IRON

Regency HFRA1 [shown]
All panels are stocked in primed black. Powdercoating or faux painting is available by special order.
All panels are stocked in primed black; powdercoating or faux painting is available by special order.
Wood Products

At House of Forgings we provide much more than just forged iron products; we boast an extensive line of wood components as well. From handrails to treads, we carry virtually all components necessary to create the staircase or balcony you have envisioned. All products are stocked in Red Oak or Paint Grade, ready for immediate shipping. Components are packaged and shipped with the utmost integrity ensuring that your order will arrive on time and undamaged.
Elegante COLUMN newels (RO-4480/RO-4485) paired with Twist/Scroll balusters (shown)
All newels stocked in Red Oak (RO), all balusters stocked in prefinished white (PG)
All newels stocked in Red Oak (RO), all balusters stocked in prefinished white (PG)
All Elegante newels and balusters stocked in Red Oak (RO)

All box newels stocked in Red Oak (RO)

Stabilizer newels are pre-drilled 1/2" x 2-1/8" (7/16" x 3" dowel included)

All box newels come with both square and pyramid tops

All box newels stocked in Red Oak (RO)

Stabilizer newels are pre-drilled 1/2" x 2-1/8" (7/16" x 3" dowel included)
All handrail and fittings stocked in Red Oak (RO)
All handrail and fittings stocked in Red Oak (RO)
DOUBLE END STARTING STEP
Diameter: 13-3/4"
8015-48 (48" throat) (72" overall)
8015-54 (54" throat) (78" overall)
8015-60 (60" throat) (84" overall)
Red Oak (RO)
Comes with:
1" Thick Tread,
6-3/4" Tall Riser
Cove & Quarter Round Moulding

SINGLE END STARTING STEP
Diameter: 13-3/4"
8010-48 (48" throat) (60" overall)
8010-54 (54" throat) (72" overall)
8010-60 (60" throat) (78" overall)
Red Oak (RO)
Comes with:
1" Thick Tread,
6-3/4" Tall Riser
Cove & Quarter Round Moulding

SPECIAL WEDGE SHAPED DOUBLE END STARTING STEP
Diameter: 12-3/4" (small end)
Diameter: 18-1/2" (large end)
RO-8915-48 (48" throat) (73-1/2" overall)
RO-8915-54 (54" throat) (79-1/2" overall)
(Reversible) Red Oak (RO)
Comes with:
1" Thick Tread
6-3/4" Tall Riser
Cove & Quarter Round Moulding

FALSE END STARTING STEP
Diameter: 13-3/4"
Length: 17-5/8" overall
8011
Red Oak (RO)
Comes with:
1" Thick Tread,
6-3/4" Tall Riser
Cove & Quarter Round Moulding

PLYWOOD
PLY-1/4-MDF MDF 1/4" x 4" x 8" Half Sheet 1/4" x 2" x 8"
PLY-3/4-MDF MDF 3/4" x 4" x 8"
PLY-1/8-RO Red Oak 1/8" x 4" x 8" Half Sheet 1/4" x 2" x 8"
PLY-1/4-RO Red Oak 1/4" x 4" x 8" Half Sheet 1/4" x 2" x 8"
PLY-1/2-RO Red Oak 1/2" x 4" x 8"
PLY-3/4-RO Red Oak 3/4" x 4" x 8"
PLY-1/8-Birch Birch 1/8" x 4" x 8"
PLY-1/4-Birch Birch 1/4" x 4" x 8" Half Sheet 1/4" x 2" x 8"
PLY-1/2-Birch Birch 1/2" x 4" x 8"
PLY-3/4-Birch Birch 3/4" x 4" x 8"
PLY-3/8-Bending Red Oak 3/8" x 4" x 8" (bending board)

LUMBER
RO-06 Red Oak 3/4" x 5-1/2" 54S Lumber
RO-08 Red Oak 3/4" x 7-1/4" 54S Lumber
RO-08-B Red Oak 3/4" x 7-1/4" Bending (29 pieces)
RO-12 Red Oak 3/4" x 11-1/4" 54S Lumber
MDF-06 MDF 11/16" x 5-1/4"
MDF-08 MDF 11/16" x 7-1/4"
MDF-12 MDF 11/16" x 11-1/4"
WOOD MOULDING & FLEXIBLE TRIM

RO-C8  Red Oak 2-1/2" x 11/16" Colonial Casing
PG-C8  Pine Grade 2-1/2" x 11/16" Colonial Casing
FLEX-C8 Paint Grade 2-1/2" x 11/16" Colonial Casing

PG-CAP Mould Paint Grade 1-1/8" x 3/8" Cap Mould

RO-6007 Red Oak 1-3/4" Filet
PG-6007 Pine Grade 1-3/4" Filet

RO-6050 Red Oak 1-1/4" Filet
PG-6050 Pine Grade 1-1/4" Filet

RO-PM-1 Red Oak 11/16" x 1-1/4" RAB, Panel Mould
PG-PM-1 Pine Grade 11/16" x 1-1/4" RAB, Panel Mould
Flex-PM-1 Flexible Smooth 11/16" x 1-1/4" RAB, Panel Mould
Flex-PM-1-WG Flexible Wood Grain 11/16" x 1-1/4" RAB, Panel Mould
(1/4" Offset)

RO-PM-2 Red Oak 11/16" x 1-1/4" RAB, Panel Mould
PG-PM-2 Pine Grade 11/16" x 1-1/4" RAB, Panel Mould
Flex-PM-2 Flexible Smooth 11/16" x 1-1/4" RAB, Panel Mould
Flex-PM-2-WG Flexible Wood Grain 11/16" x 1-1/4" RAB, Panel Mould
(3/4" Offset)

RO-PM-5 Red Oak 11/16" x 1-1/8" Flat Panel Mould
PG-PM-5 Pine Grade 11/16" x 1-1/8" Flat Panel Mould
Flex-PM-5 Flexible Smooth 11/16" x 1-1/8" Flat Panel Mould
Flex-PM-5-WG Flexible Wood Grain 11/16" x 1-1/8" Flat Panel Mould

RO-8050 Red Oak 7/16" x 3/4" Base Shoe Mould
Flex-MS-127 Flexible Smooth 7/16" x 3/4" Base Shoe Mould
Flex-MS-127-WG Flexible Wood Grain 7/16" x 3/4" Base Shoe Mould

RO-8060 Red Oak 3/4" x 3/4" Cove Mould
PG-8060 Pine Grade 3/4" x 3/4" Cove Mould
Flex-MS-92 Flexible Smooth 3/4" x 3/4" Cove Mould
Flex-MS-92-WG Flexible Wood Grain 3/4" x 3/4" Cove Mould

RO-8065 Red Oak 1/2" x 1/2" Cove Mould
PG-8065 Pine Grade 1/2" x 1/2" Cove Mould
Flex-MS-101 Flexible Smooth 1/2" x 1/2" Cove Mould
Flex-MS-101-WG Flexible Wood Grain 1/2" x 1/2" Cove Mould

Flex-LS-105 Flexible Smooth 3/4" x 3/4" Quarter Round Mould
Flex-LS-105-WG Flexible Wood Grain 3/4" x 3/4" Quarter Round Mould
Wood Products
All wood products are stocked in Red Oak (RO) or Prefinished White (PG) unless otherwise noted.

Domestic and Exotic Wood Species
All wood products in non-stock species are available by special order.

Custom Fabrication & Powdercoating
We specialize in modifying our standard iron components to suit the needs of your specific project. Whether your project involves balusters to be extended, panels modified to ensure code compliance or matching one of our powdercoated finishes or patinas we can help.

Marketing Literature
We offer a wide array of marketing literature designed to support product sales: product catalogs, brochures, flyers, postcards and customized literature are available through our authorized dealer program.

Sales Displays & Product Samples
Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.

Software & Design
Stair Artist stair design tool makes it easy to plan your staircase project. Our extensive library of CAD images and product photos will aid and inspire you in designing your staircase.

Inquire with your sales representative about product catalogs and additional product support.